

Metlok® 500 - Installation Hints

Handling of Material

When handling Metlok® 500 care should be taken at all times to preserve the quality of the finish. Packs should be kept dry and stored above ground level whilst on site. However if sheets do become wet, they need to be separated, wiped and placed in the open to dry.

Walking on Sheeting

When walking on Metlok® 500 roof sheeting always wear flat rubber soled shoes and be careful to walk over areas where you have purlin or batten supports. The specified walking path on Metlok® 500 is either pan next to the lapped edge ribs.

Sheet Laying Sequence

Fix the first line of clips, locating so that the roof will be square. One clip is fitted to every support using the correct fastener, with arrows pointing in the direction of laying.

Lay the first sheet with the correct overhand each end, the female and centre ribs go onto the clips and must be snapped home by pressing into the clips. Fix the second row of clips, placing the short leg over the male rib of sheet 1.

Preparation

Ensure that the tops of the purlins or battens are all in one plane by packing or easing between purlin and support (not between purlin and clip).

Stop Ending

For roof pitches below 15°, turn the pans at the top of sheets up 90° using a turn up tool. This prevents the entry of water that has been driven by the wind beneath the flashing.

Lipping

For roof pitches below 15°, turn the pans at the bottom of the sheets down at 30° using a turndown tool to prevent water running back along the underside of the sheet. Note: Turn up and turn down tools can be ordered with sheeting.



Metroll Newcastle
ABN 97 001 446 439
268 Macquarie Road
WARNERS BAY NSW 2282
AUSTRALIA

P: +61 (0)2 4954 5799
F: +61 (0)2 4954 0891
www.metrollnewcastle.com.au
enquiries@metrollnewcastle.com.au

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Fastening Sheets to Supports

Metlok® 500 may be crest fixed to timber or steel roofing or walling supports, or valley fixed to steel supports or timber walling supports. Do not locate fasteners less than 25mm from ends of sheets.

Availability & Delivery

Prompt and efficient delivery is assured. Please contact us for the relevant delivery days to your area. You can help us to supply you material in good order by ensuring that you have made suitable arrangements to have our trucks unloaded. To prevent damage when lifting long lengths of sheeting by crane please take care to ensure that the load is spread. Where a crane cannot be made available it is the customers responsibility to provide sufficient labour to assist the driver in unloading.

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